

# Technical Sheet

## VizLite™ DT FRC Photo luminescent Material

### Product Information

VizLite™ DT FRC Photo luminescent material is intended for use in the PPE market for the inclusion in Fire Retardant PPE and PPE for the protection against Arc Flash and High Visibility Clothing.

### Design Features

VizLite™ DT FRC material consists of a patent pending formulation of Strontium Nitrate Photoluminescent pigments applied onto a 100% Cotton fabric backing. The fabric has been treated with a Proban™ FR Coating which is activated by intense heat, producing char and gases that inhibit combustion.

The Photoluminescent material absorbs both UV natural and artificial light through electron excitation which it then emits as an afterglow in low light or zero light. This afterglow will last unto 8 hours, with the first hour being the brightest. Each time the VizLite™ DT FRC material is exposed to UV light it will recharge.

UV light charging times vary depending on the type of light but typically a day light charge will take 5 minutes and a charge in overhead florescent light ten minutes. More information on the properties of VizLite™ DT FRC can be found on the technical leaflet.

### Product Performance and Certification

VizLite™ DT FRC Photo luminescent material is certified to meet the following standards.

#### **NFPA 2112-2012**

**Standard on Flame-Resistant Garments for Protection of Industrial Personnel against Flash Fire**

#### **EN 469:2005**

**Protective clothing for firefighters, Performance requirements for protective clothing for firefighting**

#### **EN ISO 14116:2008**

**Protective clothing -- Protection against heat and flame -- Limited flame spread materials, material assemblies and clothing**

#### **EN ISO 11611:2016**

**Protective clothing for use in welding and allied processes**

#### **EN ISO 11612:2015**

**Protective clothing - Clothing to protect against heat and flame -- Minimum performance requirements**

#### **EN 1149-1:2006**

**Protective clothing - Electrostatic properties, Test method for measurement of surface resistivity**

#### **EN 61482-1-2 Box Arc rating Class 1**

**EN 61482-1-1 Open Arc rating ATPV = 8.5**

VizLite™ DT FRC Photo luminescent material element is tested by VTEC laboratories, New York to the following standard,

**ISO 17398:2004 "Safety Colours and Safety Signs – Classification, Performance and Durability of Safety Signs" Clause 7.11 Classification D**

### Ecological Performance

VizLite™ DT FRC has been certified by Shirley Technologies, England to Oeko-Tex Standard 100, product class II and have shown that the above mentioned goods meet the human-ecological requirements of the standard presently established for products with direct contact with skin.

The certified articles fulfil the requirements of Annexe XVII of REACH (incl. the use of azo-dyes, nickel, etc.) as well as the American requirement regarding total content of lead in children's articles (CPSIA)

### Product Application

VizLite™ DT FRC is suitable for use on fire retardant PPE garments, and can be used on its own as a trim or alongside the recommended FR reflective tape VizLite™ 301 IW.

The use on FR garments will enhance the visibility of the wearer in dark or dimly lit environments without effecting the integratory of the FR garment properties.

VizLite™ DT FRC Photo luminescent is recommended for use in Fire Retardant garments which will be laundered at no higher than 40°C, typically used in industries where the wearer is open to risk of molten metal, flame spread, heat exposure etc.

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## VizLite<sup>™</sup> DT FRC Photo luminescent Material

VizLite<sup>™</sup> DT FRC is also suitable for using on PPE that protects against electric Arc such as live working protective clothing against thermal hazards of an electric box – Part 1 and open arc – Part 2

VizLite<sup>™</sup> DT FRC can also be incorporated into anti-static protective clothing.

VizLite<sup>™</sup> DT FRA is also available on an inherent FRC substrate with Industrial wash properties for heavy wear FRC garments. Details are available upon request From Viz Reflectives.

### Product Usage

#### Cutting

- Suitable for cutting by hand (using very sharp cutting tools) or by guillotine
- Cuts should be made From the phosphorescent surface

#### Recommended Fabrics

- Fire retardant treated fabrics such as Polyester/ Cotton blends with a Proban treatment woven or knitted with a weight between 150 and 200g/SQM.
- Not suitable for stretchy fabrics such as Lycra or those containing Lycra as results can be poor.
- All substrate materials should be chosen based on suitability for intended use and laundry properties.

#### Sewing

- VizLite<sup>™</sup> DT FRC Fabric can be applied direct to fabric panels before a garment is sewn together.
- Stitching should be at a distance of 1mm From the edge of Photo luminescent to avoid Fraying or curling of the material.
- Where separate pieces of material meet on a garment, care should be taken to match the visible appearance.
- Full sewing guides are available on the manufacturing instructions document upon request.

#### Stitching

- A double lock stitch with a maximum 5 stitches per cm is recommended.
- For substrates up to 250g/m<sup>2</sup> needle size NM80-90 is recommended. For substrates greater than 250g/m<sup>2</sup> a larger needle size would be required.
- A Teflon<sup>™</sup> coated needle and Pressure foot is recommended to enable a smooth fabric transition.
- Thread tension should be kept to a minimum.
- Tension on both upper and lower threads must be matched to ensure there is no puckering.
- Thread should be matched to the substrate i.e. Flame retardant.
- All threads should be shrink proof and be suitable for sewing at higher speeds.

#### Storage and shipping

- Rolls should be stored in the packaging they are supplied in.
- Cut pieces should be stored flat
- Opened rolls should either be stored in their original packaging or suspended by the use of a rod through the middle of the roll.
- VizLite<sup>™</sup> DT FRC fabric should be stored in an area that is cool, dry and with low humidity.
- Precautions should be taken to protect the material from coming into contact with perspiration, strong acids, or compounds containing high levels of sulphur or chlorine. Contamination by these substances may affect the aesthetic appearance of the VizLite<sup>™</sup> DT FRC
- During Transportation and Shipping it is best to keep an ambient condition.

#### Handling

- VizLite<sup>™</sup> DT FRC fabric should be handled carefully in hot and humid conditions.
- The area in which the materials are handled may need the need of cooling or dehumidifying equipment to keep the area cool and dry.
- Avoid the contamination of the product with dirt, grease or solvents as this could produce staining that will affect the phosphorescent qualities of the fabric.

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## VizLite<sup>™</sup> DT FRC Photo Luminescent Material

### Wash and Care

VizLite<sup>™</sup> DT FRC fabric is designed to be washed at 40°C in a Domestic wash, up to a minimum 50 cycles before the photo luminescent qualities are affected. However the following domestic washing instructions should be closely followed;

- Do not pre-soak
- Do not use a pre-wash program
- Recommended wash program is for coloured clothing wash
- Do not wash at a higher temperature than 40°C
- Recommended wash Temperature is 30-40°C
- Maximum Program time 50 minutes
- Maximum wash time at highest wash temperature 12 minutes
- Domestic washing powders for delicate and coloured fabrics are recommended

### Stain removal

- VizLite<sup>™</sup> DT FRC material should be tested for wash conditions before using the material. This can be achieved by mixing a solution of detergent and water and applying with a sponge or cloth to the material. For stain removal of grease or mineral oils, use a clean cloth dipped into white spirits. Wipe clean with water afterwards.
- Chemical splashes should be removed with a clean dry cloth.
- Neutralise splashes of strong acid or alkali immediately with plenty of clean water
- Dispose any material that comes into contact with toxic or harmful substances in a safe and responsible manner.

Do not use the following types of products to clean/treat stains on this garment;

- Heavy duty products or stain removal products with a high alkaline content.
- Micro-emulsions or high pH-products
- Bleaches
- Aromatic solvents

**The use of the above will affect the lifespan of the VizLite<sup>™</sup> DT FRC material.**

### Ironing

- Iron on reverse of material if possible
- Iron using medium heat setting.
- Do not use steam

### Specialist cleaning and dry cleaning

- VizLite<sup>™</sup> DT FRC fabric is not suitable for Industrial laundry methods
- VizLite<sup>™</sup> DT FRC material is not suitable for dry cleaning

### Drying

- Line drying is the preferred method of drying
- This product can be tumble dried on a low heat setting at up to 50 times.

### Maintenance issues

VizLite<sup>™</sup> DT FRC fabric's photo luminescent properties will be affected by any of the following treatments;

- Coating or Spraying the garment with oils, protective waxes, paints or inks.
- Application of products such as leather spray or waxes.
- Harsh physical application of abrasive wire brushes or sand paper.

### Product Disposal

VizLite<sup>™</sup> DT FRC material can be disposed of on the garment. The product can be incinerated in a commercial or industrial facility or sent to a landfill site.

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### General Safety Information

#### Visibility Limits of VizLite™ DT FRC fabrics

There are various uncontrollable environmental factors that will affect visibility; these include smoke, hail, snow, mist, dust and fog.

The VizLite™ DT FRC fabric once fully charged will improve the visibility of the wearer and can be seen as a green afterglow. In Hi Visibility PPE to ensure the highest level of visibility is achieved it is recommended that the VizLite™ DT FRC fabric should be used alongside the appropriate VizLite™ reflective tape in the EN ISO 20471:2013 / ANSI ISEA 107:2010 configuration, thus offering 360° visibility.

VizLite™ DT FRC is available in various widths, as a rule the wider the product the more visibility is enhanced

### Statement on Radio activity

VizLite® DT FRC uses phosphorescent technology, the formulation comprises of Strontium Nitrate based pigments along with other components.

Phosphorescent materials store and re-emit light because of their unusual property of trapping electrons in a higher state of movement. As light comes in contact with the VizLite® DT material, light photons are transferred to the material and give some of their energy to the electrons within it, causing the electrons to move to a higher energy state around their nucleus. While most photo luminescent materials allow their excited electrons to quickly return to a ground state, phosphorescent materials trap their electrons in a higher energy state for minutes or even hours.

It is the chemical reactions within phosphorescent materials that allow the light to be stored and re-emitted as a glow. These long persistent phosphors are not radio-active and do not contain any radioactive elements.

### Important notice to Purchaser / Converter / Wearer

Because of the unlimited variety of potential applications for products, BEFORE product use the converter and/ or product manufacturer must determine that the products are suitable for the intended use and are compatible with other component materials. The Purchaser is solely responsible for determining the proper amount and placement of products. While this product will enhance visibility, no single product can ensure visibility on safety under all possible conditions. Neither Viz Reflectives or any Viz Reflectives authorised converter shall be liable for any incidental, special or consequential damages relating to the use or inability to use the products regardless of legal theory used.

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**Vision House**  
**Unit 4 Marshfield Bank**  
**Crewe, Cheshire**  
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